

## Epoxy Resin Setting Times and Maximum Depth Pour

Product	Working Time	Initial Cure	Full Cure	Depth
Food Grade 360+	20 Minutes	2 Hours	24 Hours	Coating - 8mm
Food Grade Supercoat	1 hour & 30 minutes	12 hours	3 days	Coating - 12mm
Food Grade River Table	2 hours and 30 minutes	16 hours	3 days	Coating - 50mm
Food Grade Art Coat	1 hour & 30 minutes	12 hours	3 days	Coating - 7mm
Low Bubble Epoxy	45 minutes	12 hours	3 days	Coating - 20mm
Super / Ultra Clear Epoxy	45 minutes	12 hours	3 days	Coating - 13mm
River Table Epoxy	1 hour & 30 minutes	24 hours	10 days	30mm - 50mm
Deep Cast Super / Ultra Clear Epoxy	2 hours and 30 minutes	24 hours	10 days	50mm - 150mm
Pour Gloss Epoxy	45 minutes	18 hours	3 days	Coating - 5mm
Artist Resin Epoxy	45 minutes	18 hours	3 days	Coating - 5mm
Marine Epoxy	40 minutes	18 hours	3 days	Coating - 6mm
Art Coat Epoxy	1 Hour	24 hours	3 days	Coating - 5mm
Doming Epoxy	1 Hour	24 hours	3 days	Coating - 5mm

**Platinum Food Grade Ultra Clear Epoxy Resin—375mm Kit,  
Non Yellow 24 Hour Cure**